

Professional Grade Contact Adhesive

TYPICAL PROPERTIES

Basis	Synthetic Rubber
Curing System	Physical drying
Spray Pattern	Web Spray
Total Solid Content	14%
Color	Transparent
Temperature Resistance	-20 °C --> 100 °C
Evaporation Time (=minimum time before bonding)	5 min
Open Time (23 °C, 55% RV)	45 min
Pressing Times	15-30s, press, roll or tap well
Application Temperature	5 °C --> 30 °C
Consumption	Ca. 125 ml/m2 each side

DESCRIPTION

BOSS® 635C Spray Adhesive is an extremely versatile, fast drying adhesive for both temporary and permanent bonding. Its wide web spray pattern is suitable for your toughest adhesive applications with materials such as leather, cardboard, most plastics and cloth. This high solids product is ideal for uneven or porous surfaces and is waterproof, flexible and permanent.

BOSS® 635C is used for clean, efficient and economical permanent subfloor bonding in building and construction. It does not contain CFC's or HCFC's.

FEATURES

- Patented formulation that meets VOC requirements and is free from Prop 65 Carcinogens
- Ready to use and user friendly
- Short evaporation time, fast strength build-up, and high ultimate strength
- Wide adhesion spectrum for use on many materials
- Universal use
- Water resistant but not watertight

HOW TO USE

Prior to using the product, cover all adjacent areas for protection against soiling. In windy conditions, precautions must be taken to ensure that **BOSS® 635C** can not contaminate components, objects, or persons in the vicinity.

Good ventilation must be insured for indoor use. This product is flammable during dispensing. Wear protective goggles and gloves. Shake the can for about 30 seconds to ensure contents are mixed. After extended periods of non-use the can must be shaken again to obtain the desired adhesive quality. When spraying, keep the aerosol can at all times upright and fully press the nozzle.

1. Spray at a distance of 4 to 12 inches from the surface to adhere. Apply the adhesive evenly to both surfaces to be bonded. Spray the lanes over the surface, preferably having a halfway overlap of the previous lane in order to have covered the whole surface with 2 layers.
2. Two light coats (with overlap) give better results than one thick coat. Wait at least 5 minutes (at 23 C and 50% R.H.) and join the two parts together. Then press firmly together. When making a bond, the applied pressure and not the duration of the compression will determine the ultimate strength.
3. After spraying, hold the can upside down and press the spray head until only propellant and no more product comes out to prevent clogging the can. *Continued...*



APPLICATIONS

- Paper
- Cloth
- Metal
- Foam
- Porcelain
- Cardboard
- Cork
- Rubber
- Timber
- Ceramics
- Leather
- & MANY MORE...

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SHIPPING LIMITATIONS

Ground shipments only. Cannot ship by air. | VOC content: < 40%

LIMITATIONS

- Do not use in areas where continuous water immersion is possible
- Not suitable for vinyl or other materials with a high content of plasticizers
- The applied pressure and duration of the compression will determine the ultimate strength of the bond
- Given the great diversity of surfaces, it is recommended to perform an adhesion test on both substrates prior to the application
- Not recommended for use on expanded polystyrene

CAUTION

DIRECT CONTACT OF UNCURED SEALANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE, AND THROAT. Avoid eye and skin contact. Use only outdoors or in a well ventilated area. Do not handle contact lenses with sealant on hands. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. Obtain medical attention. IN CASE OF SKIN CONTACT, remove from skin and flush with water. KEEP OUT OF THE REACH OF CHILDREN. For safe handling information on this product, consult the Safety Data Sheet (SDS).

STORAGE AND SHELF LIFE

When stored in the original unopened containers, in a cool dry place, between 40°F and 77°F, **BOSS® 635C** Professional Grade Adhesive has a shelf life of 18 months from date of shipment. In countries where high heat and humidity are a factor, special precautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright with the nozzle tip pointed upwards. DO NOT stack cartons on their side. **NEVER** stack cartons more than 8 high. DO NOT store within 1 meter (4 feet) of roofline of the warehouse or storage building.

USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

TECHNICAL DATA SHEET

PACKAGING

- 12 oz. Aerosol Can

Limited Warranty: Buyer assumes all risks of use, handling and storage of product not in strict accordance with label directions. Liability for any incidental or consequential damage or loss is specifically excluded at all times. Any implied warranty of merchantability or fitness for particular use is excluded. Seller will not accept liability for more than product replacement.



Soudal Accumetric

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